

# **Herminal Station Dryer**



# Cost effective drying of compressed air/gas for small capacities

- Pressure dew-point -40° F (-40°C)
- Constantly monitored by means of a visual indicator
- No energy consumtion

#### Typical applications:

- Instrumentation, Gas Analyzing Devices. Pneumatic Controls
- Protection of Cylinders
- Aeration of Containers

MDK SERIES

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#### Construction

The MDK Series utilizes a disposable adsorption cartridge to effectively remove all moisture. The housing with manual drain for liquid and solid impurities is manufactured of cast aluminium and is rated at 16 bar. Our unique housing design allows the adsorption cartridge to be changed in two minutes without tools. An optional moisture indicator is available to monitor the condition of the reactivated cartridge.

#### Design

The performance curves of all three sizes shown in the diagram indicate the performance at inlet temperature, 100% saturation, 7 bar pressure and flow in m³. For operating pressures in excess of 7 bar, the "f" conversion factor is to be used.

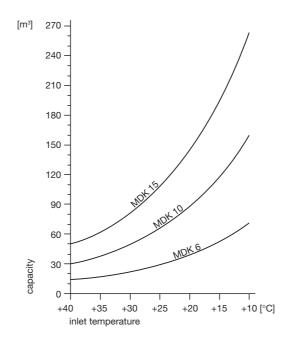
#### For example:

Determine capacity of dryer size MDK 10 at: + 20° C inlet, 10 bar; Answer: 85 m³ x 1.38=117.3 m³.

## Installation instructions

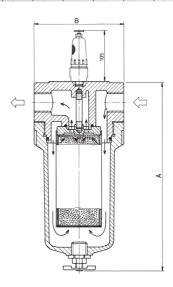
The MDK Series Dryers should always be installed at a location where the compressed air is coolest to optimize performance.

In order to maintain a constant, pure, high quality drying system, it is recommended that the dryer system includes a Microfilter G 3 X for the complete removal of all aerosols and over saturated water vapors. In extremely sensitive areas, the system should include a G 3 Z dust filter.



#### Conversion factor f at other operating pressures

bar	4	5	6	7	8	9	10	11	12	13	14	15	16
f	0,63	0,75	0,88	1	1,13	1,25	1,38	1,5	1,63	1,75	1,88	2	2,13



#### **Specifications**

Model	Capacity*	Dimensi	ons mm	Connection	Weight	Cartridge	
	m³	Α	В		kg	Type	
MDK 6	29	310	140	1/2"	5.0	KT 2016	
MDK 10	64	510	140	1/2"	7.3	KT 2033	
<b>MDK 15</b>	105	710	140	1/2"	9.5	KT 2053	

\*Capacity in m³ refered to 1 bar in accordance to VDMA data sheet 4367

Maximum operating pressure:16 bar, 25/40 bar on request

Housing Construction: Cast Aluminium

Cartridge-Material: Aluminium end caps, Stainless Screens

Filling: Molecular Sieve 4 A.

We reserve the right to change design and dimensions.

